



Tendercare



# WORKSHOP MANUAL

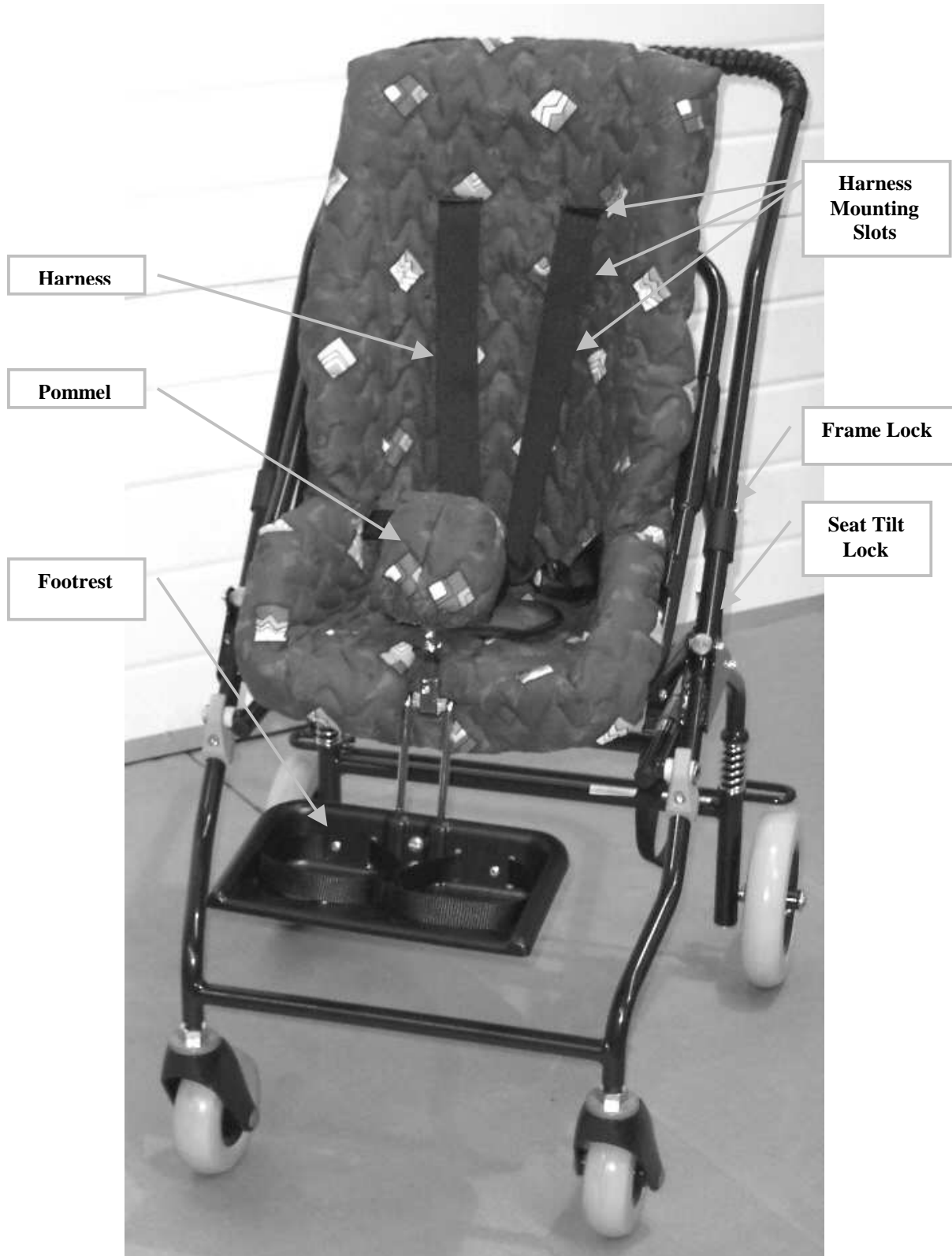
**Mobility Nursery Snugseat Spring**

**Mobility Junior Snugseat Spring**

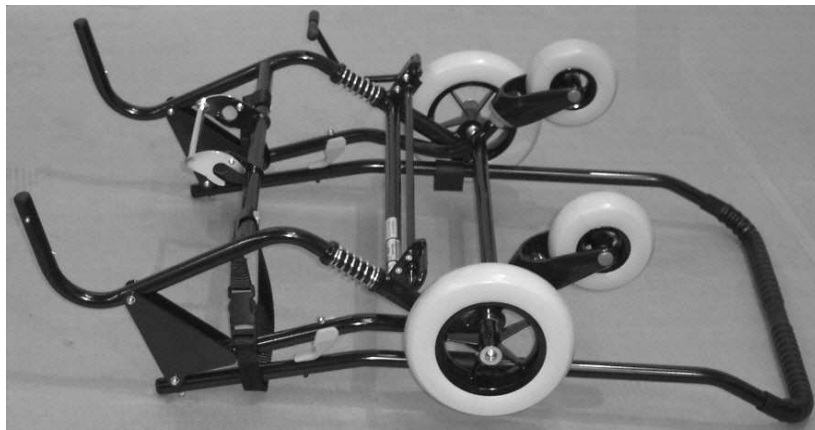
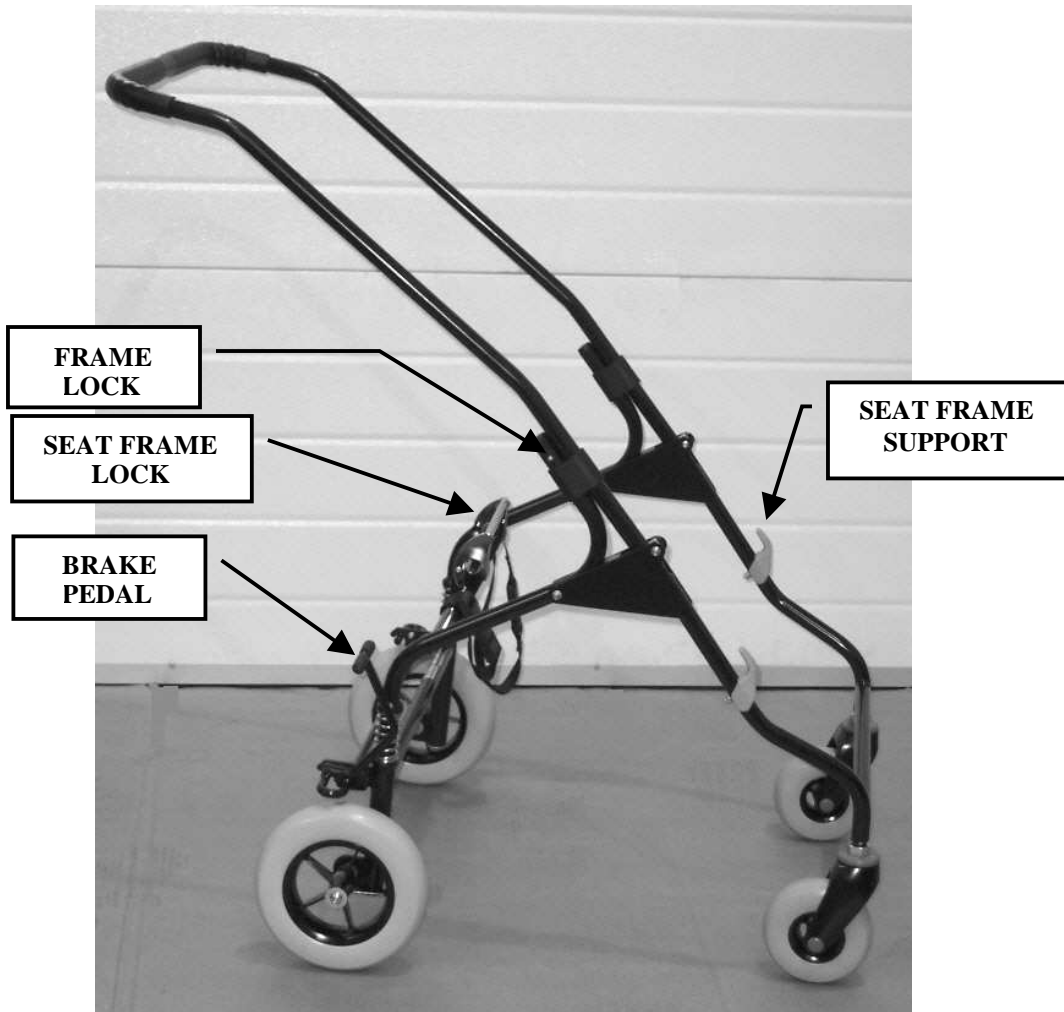
**Mobility Senior Snugseat Spring**

## IMPORTANT

Please read these instructions carefully  
Before attempting to maintain the Snugseat



## SNUGSEAT AND SNUGSEAT SPRING BUGGY



## SNUGSEAT SPRING BUGGY



## SNUGSEAT SEAT UNIT

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## 1. Your Snugseat Workshop Manual

The purpose of this manual is to help you get the best from your Snugseat. It does this by telling you how to complete those maintenance and repair tasks that can be carried out by a competent person. The manual also tells you when you should contact the manufacturer who is: -

Tendercare Ltd  
PO Box 3091, Littlehampton, BN16 2WF  
Tel (01903) 726161 Fax (01903) 734083  
Email: [info@tendercareltd.com](mailto:info@tendercareltd.com)  
[www.tendercareltd.com](http://www.tendercareltd.com)

**IMPORTANT: -** *This manual must be read and used in conjunction with the User Manual.*

The Snugseat is available in three sizes, Nursery, Junior and Senior.

The buggy is of a lightweight but rugged construction and this makes them suitable for daily use. The buggy has two fixed wheels mounted on spring suspension at the rear and two castor wheels at the front for easy steering. The buggy comes in two sizes Nursery/Junior and Senior and these will accommodate all sizes of snug seat.

The seat unit is available in three sizes, Nursery, Junior and Senior. The seat is supplied with an attractive cover and modular pad inserts to meet the needs of a wide range users. The seat has tilt in space seating, five-point harness, pommel and footrest. The seat can be quickly fitted and removed from the buggy, which can be folded for transport. The complete system has passed impact tests and has been designed for use as a vehicle seat when restrained in accordance with the user manual.

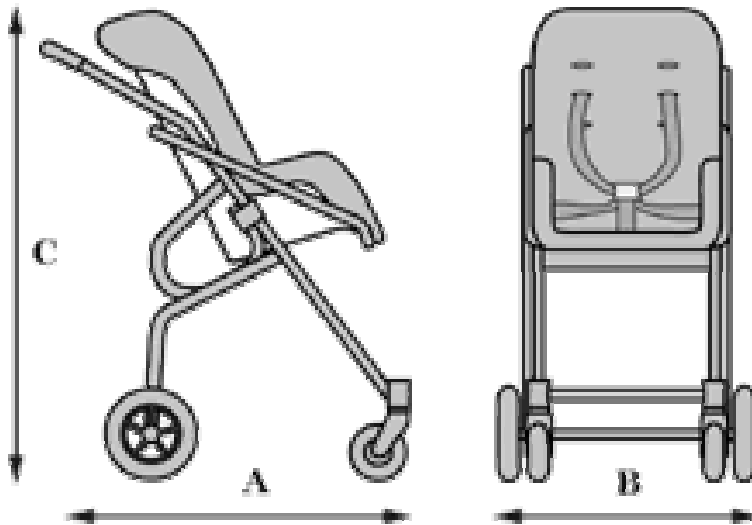
This manual applies to all sizes.

All sizes and weights are given as a guide. Tendercare Ltd reserves the right to amend specifications at any time as part of their product development programme.

| MODEL   | MAX OCCUPANT WEIGHT | SEAT SIZE – mm |       |        |
|---------|---------------------|----------------|-------|--------|
|         |                     | WIDTH          | DEPTH | HEIGHT |
| Nursery | 50 kg               | 300            | 250   | 550    |
| Junior  | 50 kg               | 340            | 320   | 610    |
| Senior  | 50 kg               | 390            | 380   | 660    |

**Important: - The maximum occupant weight includes the occupant and all accessories including shopping basket plus contents and oxygen tray plus cylinder.**

| <b>OVERALL SIZE</b>     |                |               |               |
|-------------------------|----------------|---------------|---------------|
| <b>DIMENSION<br/>mm</b> | <b>Nursery</b> | <b>Junior</b> | <b>Senior</b> |
| <b>Dim A</b>            | 845            | 845           | 915           |
| <b>Dim B</b>            | 615            | 615           | 650           |
| <b>Dim C</b>            | 1020           | 1090          | 1170          |



All sizes and weights are given as a guide. Tendercare Ltd reserves the right to amend specifications at any time as part of their product development programme.

## 2. Transit Packaging

**Warning:** - *The transit carton is quite bulky so moving and unpacking must be done with care. Observe all lifting and handling regulations.*

The Snugseat buggy is delivered in a cardboard carton of approximate weight 15kg and size 600 mm wide x 470 mm deep x 1050 mm high. The Snugseat seat unit, upholstery and modular padding are delivered in a cardboard carton of approximate weight 13kg and size 480 mm wide x 530 mm deep x 800 mm high.

Stand the Carton upright making sure it is supported and cannot fall over. Open the carton carefully and remove any packages or packing, which could obstruct the removal of the buggy or seat. Remove the buggy or seat and any other packages, which are still in the carton.

1) Check that you have the following items: -

| Item | Component  | Number | Yes | No |
|------|--|--------|-----|----|
| 1.   | Buggy  | 1      |     |    |
| 2.   | Seat Unit  | 1      |     |    |
| 3.   | 5 point harness fitted to seat unit                    | 1      |     |    |
| 4.   | Footrest   | 1      |     |    |
| 5.   | Pommel   | 1      |     |    |
| 6.   | Bag containing seat cover, tummy pad and pommel covers | 1      |     |    |
| 7.   | Bag containing modular pads and wedges                 | 1      |     |    |
| 8.   | User Manual  | 1      |     |    |

If any items are damaged or missing please contact Tendercare,  
Preferably by fax 01903-734083 within 36 hours of delivery.

- 2) Remove the upholstery and support pads from their plastic bags and any protective packaging from the frame.
- 3) After unpacking and checking you have all components and that they are in good condition, dispose of the packaging at your local recycling centre.

### 3. Tools and Torque Settings

The following tools are required to dismantle, reassemble and repair the Snugseat: -

Spanners and sockets: - 5mm, 7mm, 8mm, 10mm, 13mm, 17mm and 24mm.

Hexagon Keys: - 2.5, 3mm, 4mm and 5mm.

Torque Wrench: - range 0 to 60 Nm.

Medium size flat blade screwdriver.

| <b>Torque Settings</b>     |                    |
|----------------------------|--------------------|
| <b>Spanner Size – (mm)</b> | <b>Torque (Nm)</b> |
| 5                          | 5                  |
| 7                          | 8                  |
| 8                          | 10                 |
| 10                         | 15                 |
| 13                         | 25                 |
| 17                         | 50                 |
| 24                         | 60                 |

## 4. Preparing for use and operation

**Warning.** *When opening or folding the Snugseat, ensure that you hold the frame so that you avoid any danger of catching your fingers in moving parts.*

The following pre-delivery procedures should be carried out to check that the Snugseat has not suffered damage during transit and that all features operate satisfactorily. Refer to the user manual for detailed instructions on performing each action.

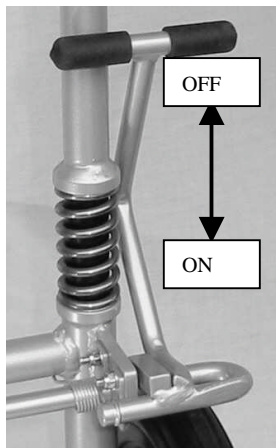
### 4.1 Unfolding and assembling the Snugseat

4.1.1 Unfold the frame: - Follow the instructions in section 4.1 of the User manual.

Check that: - All items are working properly. That the frame linkages move freely and that the safety catches operate properly.

4.1.2 Brakes: - Follow the instructions in section 4.2 of the User manual.

Test the operation of the brakes and make sure the brake assembly is secure and operates properly.



1. The brake-operating pedal is on the right hand side at the rear of the pushchair. (See picture opposite).
2. To put the brakes on press the pedal down and backwards with the sole of your foot until it locks into place.
3. To release the brake, place your toe under the pedal and lift up.

**Warning:** - *The brake lever will come up quickly be careful it does not catch your ankle.*

4.1.3 Fitting Seat Unit to Buggy: - Follow the instructions in section 4.3 of the User manual.

Check that the seat fits onto the buggy properly pay particular attention that the front seat rollers fit into the grey retaining brackets on the buggy, the Chromed rear lock works, the safety strap is secure and its buckle works correctly.

4.1.5 Fitting Footrest and Pommel to seat: - Follow the instructions in sections 4.4 and 4.5 of the user manual.

Check that both the footrest and pommel fits onto the seat properly and that they have been adjusted for the user.

4.1.6 Tilt in Space: - Follow the instructions in section 4.6 of the user manual.

Check that the tilting and seat locking system operates properly throughout its range of adjustment.

***Important:*** – *Always support the front of the seat when operating the gas spring release lever. If the front of the seat is not supported, the seat may move very swiftly and could cause distress to the operator*

4.1.7 Seat Unit / Support Pads: - Follow the instruction in section 5.1 of the user manual.

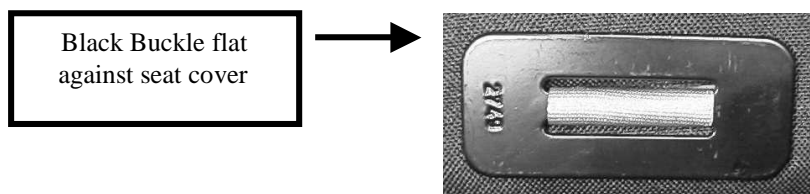
It is important that the support pads are installed exactly as detailed at the time of prescription. Care over the checking of this item must be taken to ensure the correct posture control of the seat user. Check that the support pads are secured and fitted in the correct position. Refer to the pad location photograph or sketch that was made at the time of prescription.

4.1.8 Upholstery and 5-Point harness: - Follow the instructions in sections 5.2 and 5.3 of the user manual.

- 1) Check that the seat, tummy pad and pommel upholstery fits properly.
- 2) It is important that the 5-point harness is installed exactly as detailed in the user manual. Care over the checking of this item must be taken to ensure the correct and safe operation of the Snugseat.

4.1.9 Five Point harness assembly checks: - Follow the instruction in section 5.2 of the user manual.

- 1) Check that the harness is fitted the correct way up i.e. with the strap length adjusters over the hips and that the straps have not been twisted during the threading process.
- 2) Check that the straps have been pulled tight and that there is no slack. Check that the black buckles have been threaded correctly through the cover and seat shell and that they sit flat against the seat cover. *See photograph below.*



- 3) Check that there are no signs of cuts, nicks or fraying in the webbing or stitching.
- 4) Check that the length adjustment mechanism and release button on the 5-point harness works correctly.

4.1.10 Final Checks: -Follow the instructions in section 5.5 of the user manual.

Check that the support pads are correctly positioned.

Check that the cover is correctly positioned on the seat shell.

Check that the 5-point harness is secure and adjusted correctly.

Check that the seat is correctly positioned and locked on the chassis.

Check that the safety strap is fitted over the seat frame cross bar and that the catch locks properly.

Check that the footplate and pommel are adjusted to the correct positions.

**4.2 Options:** - This only applies if any optional items have been supplied with the Snugseat.

**Make sure that all extras supplied such as Aluminium carrying tray, Shopping basket, Rain-hood, Sun canopy, Snug Toes and Headrest fit onto the buggy and are properly secured.**

## 5. Cleaning

Make sure the Snugseat is clean and well presented. If there is any dirt it should be cleaned off as follows: -

### 5.1 Buggy and seat shell.

- 1) To clean the buggy or seat shell, wipe with a damp cloth and dry thoroughly.
- 2) For more stubborn stains wipe with a damp cloth and warm water in which a little mild soap has been dissolved. Dry thoroughly
- 3) Never use furniture polish or any spirit to clean the frame.

### 5.2 Patterned covers & tummy pad.

- 1) Remove the cover from the Snugseat. Remove the harness from the cover. Wash as per instructions on the cover (40°C Synthetic Wash).
- 2) Dry cover thoroughly before re-assembly. **Do not tumble dry.**

### 5.3 Modular foam pads

- 1) Make a sketch or take a photograph of the position of foam pads.
- 2) Remove foam pads that need cleaning.
- 3) Wipe with a damp cloth and dry thoroughly.
- 4) Using the sketch or photo, refit the pads in **exactly the same position.**

### 5.4 Five point harness

- 1) Remove harness from the seat.
- 2) Wipe with a damp cloth and dry very thoroughly. **Do not tumble dry.**
- 3) **Do Not immerse in water or wash in a machine.**

## 6. Maintenance

Should a problem be found when carrying out the regular checks, it should be immediately reported to the issuing authority or Tendercare Ltd.

### 6.1 Routine maintenance

The users family or attendants can easily carry out the following routine tasks. No tools are required. These regular checks are designed to ensure the efficient and safe operation of the Snugseat. If a fault is found stop using the Snugseat until it has been corrected. Advice can be obtained from Tendercare Ltd. See the front cover or page 4 for contact details.

- 1) Always wipe the buggy and seat dry. Never put it away damp.
- 2) Check that the two-footrest retaining thumbscrews are in place and are hand tight (daily).
- 3) Check that the two pommel retaining thumbscrews are in place and are hand tight (daily).
- 4) Check operation of the brake, folding and reclining mechanisms (weekly).
- 5) Check condition of harness, stitching and buckle (weekly).
- 6) Clean frame when necessary (we suggest at least once a week).

### 6.2 Six-monthly maintenance

Only someone who is a competent tradesman or repairer should carry out this work. If a fault is found stop using the Snugseat until it has been corrected. Advice can be obtained from Tendercare Ltd. See page 6 for contact details.

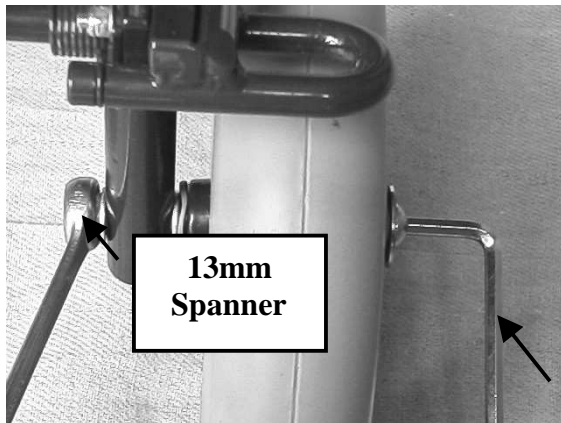
- 1) Fold and open the buggy. Check that all movements through the folding range are free. Examine frame for any damage. Check operation of the seat recline mechanism.
- 2) Examine upholstery and foot straps for wear and arrange for replacement if necessary.
- 3) Examine nuts, bolts, pivots and frame plugs for tightness and general condition.
- 4) Check that the footrest and pommel retaining thumbscrews are in place and are hand tight.
- 5) Examine brake assembly for wear, damage and correct operation.
- 6) Examine tyres for sharp objects, cuts or splits.
- 7) Examine castor and wheel bearings and suspension for excessive wear.
- 8) Check castors and rear wheels for free rotation, security and accumulation of fluff and grit. Remove with a dry lint free cloth.
- 9) Check the two plastic rollers on the front of the seat locate properly into the two retaining brackets on the front of the buggy and that there is no wear or damage.
- 10) Check the chrome locking lever and mountings for wear or damage and correct operation.
- 11) Check the safety strap, clips and mounting for damage or wear.

## 7.0 Repairs

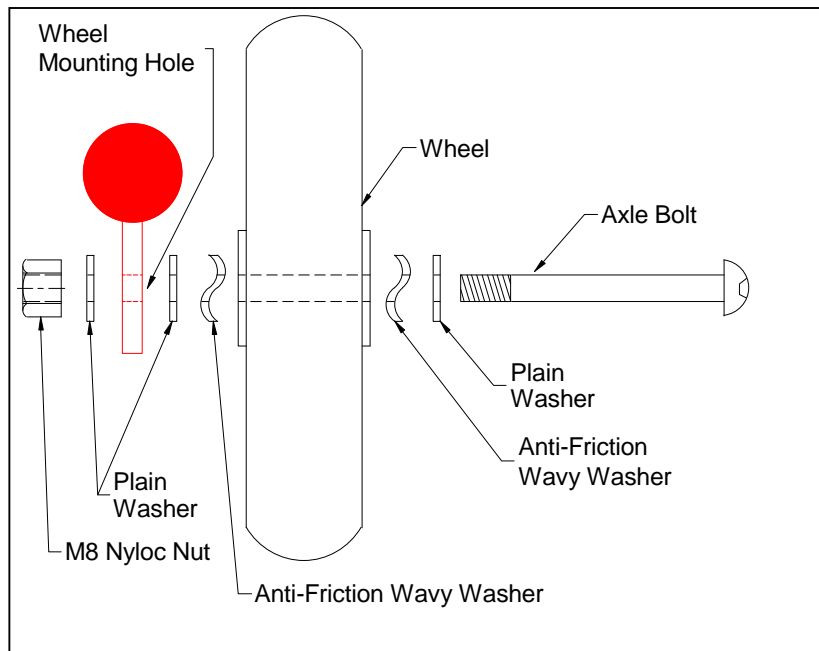
Only an authorised repairer should carry out the following repairs.

- 1) Repairs: - for all repairs contact your issuing Authority.
- 2) Major repairs: - for all major repairs e.g. bent or damaged frame. The Snugseat should be returned to the factory. Contact Tendercare Ltd, Customer Services on telephone 01903-726161.
- 3) Factory replacement components should be used in all repairs. These are available from Tendercare Ltd.

### 7.1 Rear Wheels: - Replace if damaged or worn.



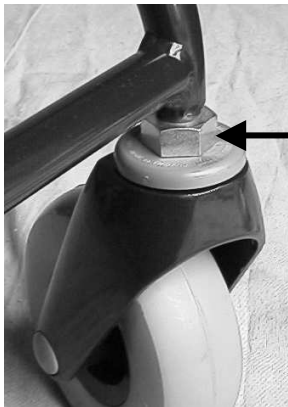
- 1) To remove the rear wheel, make sure the brake is off.
- 2) Note the position of the various washers before removal. (See picture below).
- 3) Using a 5mm Hexagon Key and 13mm Spanner undo the axle nut and remove the wheel from the wheelbase frame.



### REAR WHEEL AXLE COMPONENTS

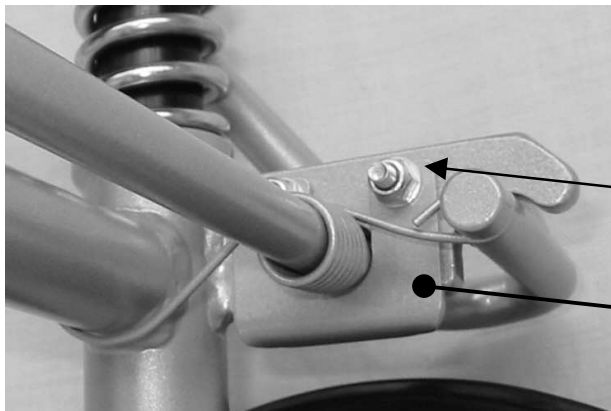
- 4) To replace the wheel, place 1 x 25mm plain steel washer and one anti-friction washer on the 8mm x 95mm stainless steel button headed axle bolt.
- 5) Insert the axle bolt into the wheel bearing.
- 6) Place 1 anti-friction and 1 x 17mm plain washer on the axle bolt, which is now protruding through the wheel.
- 7) Insert the axle bolt into the pushchair frame and place one 17 mm plain washer on the axle bolt and secure using a 8mm Nyloc nut. Tighten to 25Nm.

### 7.2 Castor Assemblies: - Replace if damaged or worn.



- 1) Always replace castors as a complete assembly. **Never** change the wheels alone.
- 2) To remove undo this nut using a 24mm spanner.
- 3) To fit a new castor assembly, liberally apply Loctite (*Grade 241*) to the male thread of the castor fixing bolt and tighten using a 24mm spanner to 54Nm.

### 7.3 Brake Rod: - Replace if damaged or bent.



#### Removal

- 1) Put the brake in the **ON** position to gain access to all the fixing screws.
- 2) Remove the four fixing screws using a 2.5mm hexagon key and 7mm socket.
- 3) Remove the two locking plates, one either side of the pushchair. Carefully turn the brake to the off position and remove the brake-operating rod by dropping it downwards.

#### Replacement

- 1) Fit a new rod making sure that the spring is properly located on both the frame and brake rod. (*See picture above*).
- 2) Put the brake into the **ON** position. Refit the two locking plates making sure that slot opening is towards the top of the pushchair and that the lip is under the rod mounting plate.
- 3) Refasten with new screws and Nyloc nuts making sure that the screw threads pass through the Nyloc nuts. (*See picture above*).
- 4) Check operation of brake as per section 4.1.2 above.

## 7.4 Upholstery Cover / Components and 5-point harness

These are non-repairable items. If they are damaged or worn they should be replaced. For details on how to do this, follow instructions in section 5.2 of the User Manual.

## 7.5 Gas Struts: - Replace as follows if damaged or worn.

The Nursery and Junior Snugseat are fitted with a single gas strut on the left hand side of the seat. The operating lever is on the end of the gas strut.

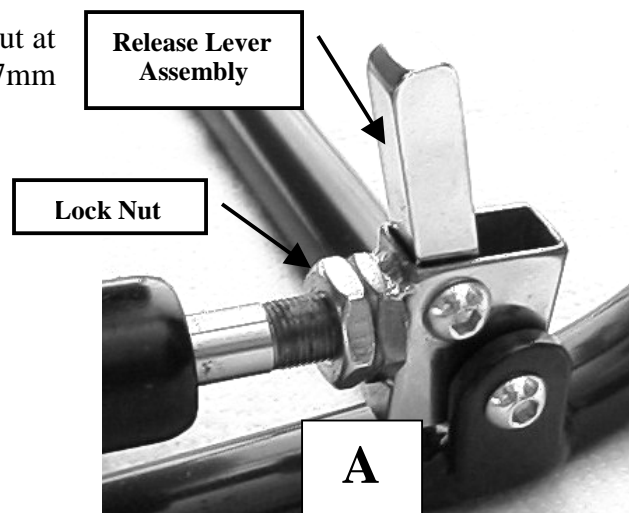
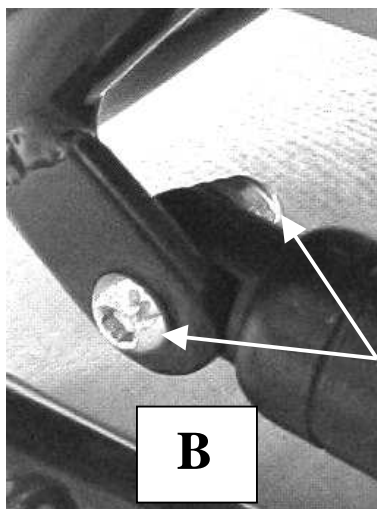
The Senior Snugseat has two gas struts one either side of the seat. A release lever located at the front of the seat shell operates both struts.

**WARNING: - The gas struts are pressurised devices and therefore, are potentially dangerous if mishandled. Do not attempt to dismantle or repair them. They must always be replaced as a complete unit.**

**Note: - The instructions and pictures below illustrate the single gas strut mechanism. The instructions also apply to the twin gas strut mechanism. The only difference is operating bar that passes across the width of the seat.**

### Removal

- 1 Extend the gas struts to their maximum length by holding onto the front of the seat frame with one hand then operate the release lever with the other hand and slowly allow the gas struts to extend to their full length.
- 2 Loosen the locking nut on the gas strut at the operating lever end using a 17mm spanner. See picture "A".



- 3 Remove the screw holding the gas strut to the frame using a 4mm Hexagon key and 10mm spanner. See picture "B" Note the position of the nylon spacer and plain washer.

- 4 Unscrew and remove the gas strut from the release lever assembly.

### Re-assembly

- 1) Screw a new lock nut onto the new gas strut. *See photo "A" above.*
- 2) Screw the gas strut into the operating lever assembly until the operating lever is just touching the pin that extends from the end of the gas strut.
- 3) Tighten the lock nut against the release operating lever housing.
- 4) Mount the gas strut onto the inner frame using a new M6 hexagon head screw and Nyloc nut. Make sure the nylon spacer and plain washer are fitted and that the screw thread extends through the nut and that the nut is on the inside of the frame. *See photo "B" above.*
- 5) Test operation of the strut as per section 4.1.6 above.

### **Important Points**

- 1) Do not reuse Nyloc nuts. Always replace with a new Nyloc nut.
- 2) Always use Loctite thread locking compound Grade 241.
- 3) Always use recommended components and parts available from Tendercare Ltd.
- 4) Do not modify or repair the frame

## Parts Lists

### Nursery Snugseat Spring Buggy

| <u>Item No</u> | <u>Part No</u> | <u>Description</u>                | <u>Quantity Req.</u> |
|----------------|----------------|-----------------------------------|----------------------|
| 1.             | <b>TS7300</b>  | <b>Complete Assembly</b>          | -                    |
| 2.             | MCB001         | Handle Bars                       | 1                    |
| 3.             | MCB002         | Front Frame                       | 1                    |
| 4.             | MCB003         | Rear Frame                        | 1                    |
| 5.             | S6/M6          | Brake Rod & Spring                | 1                    |
| 6.             | SMx9           | Brake Rod Retaining Plates (pair) | 2                    |
| 7.             | TS6215         | Left Hand Wheel Casting           | 1                    |
| 8.             | TS6220         | Right Hand Wheel Casting          | 1                    |
| 9.             | TS6246         | Front Castors                     | 2                    |
| 10.            | TS6247         | Rear Wheels                       | 2                    |
| 11.            | C/S/EB001      | Lock Bar (Seat to Buggy)          | 1                    |
| 12.            | TS6205         | Roller Retaining Clip             | 2                    |
| 13.            | TS6225         | Handle Bar Grips                  | 2                    |
| 14.            | TS6230         | Sliders                           | 2                    |
| 15.            | TS6077         | Spring Buttons                    | 2                    |
| 16.            | TS6255         | Handle Bar Pivot Bolts            | 2                    |
| 17.            | TS6266         | Brake Rod Covers                  | 2                    |
| 18.            | TS6265         | Rear Wheel Bolt                   | 1                    |
| 19.            | TS6240         | Fold-up Strap                     | 1                    |
| 20.            | TS6235         | Seat Retention Strap              | 1                    |
| 21.            | TS6075         | Tube End Caps (¾")                | 8                    |
| 22.            | TS6260         | Brake Spring                      | 1                    |
| 23.            | N/JS002        | Bottom Frame                      | 1                    |
| 24.            | N/JS001        | Seat Cradle                       | 1                    |
| 25.            | TS6015         | Seat Moulding                     | 1                    |
| 26.            | TS6350         | Pommel Casting                    | 1                    |
| 27.            | TS6400         | Gas Strut                         | 1                    |
| 28.            | TS6315         | Nylon Rollers                     | 2                    |
| 29.            | SMX12          | Strut Trigger Assembly            | 1                    |
| 30.            | CAP01          | Starlock Caps (10mm)              | 2                    |
| 31.            | TS6070         | Thumbscrews                       | 3                    |
| 32.            | TS6035         | Footrest                          | 1                    |
| 33.            | TS6040         | Footrest Rods                     | 1                    |
| 34.            | TS6590         | Ankle Straps                      | 2                    |

## Junior Snugseat Spring Buggy

| <u>Item No</u> | <u>Part No</u> | <u>Description</u>                | <u>Quantity Req.</u> |
|----------------|----------------|-----------------------------------|----------------------|
| 1.             | <b>TS7310</b>  | <b>Complete Assembly</b>          | -                    |
| 2.             | MCB001         | Handle Bars                       | 1                    |
| 3.             | MCB002         | Front Frame                       | 1                    |
| 4.             | MCB003         | Rear Frame                        | 1                    |
| 5.             | S6/M6          | Brake Rod & Spring                | 1                    |
| 6.             | SMx9           | Brake Rod Retaining Plates (pair) | 2                    |
| 7.             | TS6215         | Left Hand Wheel Casting           | 1                    |
| 8.             | TS6220         | Right Hand Wheel Casting          | 1                    |
| 9.             | TS6246         | Front Castors                     | 2                    |
| 10.            | TS6247         | Rear Wheels                       | 2                    |
| 11.            | C/S/EB001      | Lock Bar (Seat to Buggy)          | 1                    |
| 12.            | TS6205         | Roller Retaining Clip             | 2                    |
| 13.            | TS6225         | Handle Bar Grips                  | 2                    |
| 14.            | TS6230         | Sliders                           | 2                    |
| 15.            | TS6077         | Spring Buttons                    | 2                    |
| 16.            | TS6255         | Handle Bar Pivot Bolts            | 2                    |
| 17.            | TS6266         | Brake Rod Covers                  | 2                    |
| 18.            | TS6265         | Rear Wheel Bolt                   | 1                    |
| 19.            | TS6240         | Fold-up Strap                     | 1                    |
| 20.            | TS6235         | Seat Retention Strap              | 1                    |
| 21.            | TS6075         | Tube End Caps (¾")                | 8                    |
| 22.            | TS6260         | Brake Spring                      | 1                    |
| 23.            | N/JS002        | Bottom Frame                      | 1                    |
| 24.            | N/JS001        | Seat Cradle                       | 1                    |
| 25.            | TS6115         | Seat Moulding                     | 1                    |
| 26.            | TS6350         | Pommel Casting                    | 1                    |
| 27.            | TS6400         | Gas Strut                         | 1                    |
| 28.            | TS6315         | Nylon Rollers                     | 2                    |
| 29.            | SMX12          | Strut Trigger Assembly            | 1                    |
| 30.            | CAP01          | Starlock Caps (10mm)              | 2                    |
| 31.            | TS6070         | Thumbscrews                       | 3                    |
| 32.            | TS6135         | Footrest                          | 1                    |
| 33.            | TS6140         | Footrest Rods                     | 1                    |
| 34.            | JS003          | Back Plate – Seat                 | 1                    |
| 35.            | JS004          | Back Plate – Sides                | 2                    |
| 36.            | SS005          | Pommel Spacer Plate               | 1                    |
| 37.            | TS6590         | Ankle Straps                      | 2                    |

## Senior Snugseat Spring Buggy

| <u>Item No</u> | <u>Part No</u> | <u>Description</u>                | <u>Quantity Req.</u> |
|----------------|----------------|-----------------------------------|----------------------|
| 1.             | <b>TS7320</b>  | <b>Complete Assembly</b>          | -                    |
| 2.             | MSB001         | Handle Bars                       | 1                    |
| 3.             | MSB002         | Front Frame                       | 1                    |
| 4.             | MSB003         | Rear Frame                        | 1                    |
| 5.             | MSB004         | Brake Rod & Spring                | 1                    |
| 6.             | CB005          | Brake Rod Retaining Plates (pair) | 2                    |
| 7.             | TS6215         | Left Hand Wheel Casting           | 1                    |
| 8.             | TS6220         | Right Hand Wheel Casting          | 1                    |
| 9.             | TS6246         | Front Castors                     | 2                    |
| 10.            | TS6247         | Rear Wheels                       | 2                    |
| 11.            | C/S/EB001      | Lock Bar (Seat to Buggy)          | 1                    |
| 12.            | TS6205         | Roller Retaining Clip             | 2                    |
| 13.            | TS6225         | Handle Bar Grips                  | 2                    |
| 14.            | TS6230         | Sliders                           | 2                    |
| 15.            | TS6077         | Spring Buttons                    | 2                    |
| 16.            | TS6255         | Handle Bar Pivot Bolts            | 2                    |
| 17.            | TS6266         | Brake Rod Covers                  | 2                    |
| 18.            | TS6265         | Rear Wheel Bolt                   | 2                    |
| 19.            | TS6240         | Fold-up Strap                     | 1                    |
| 20.            | TS6235         | Seat Retention Strap              | 1                    |
| 21.            | TS6075         | Tube End Caps (¾")                | 8                    |
| 22.            | TS6260         | Brake Spring                      | 1                    |
| 23.            | SS002          | Bottom Frame                      | 1                    |
| 24.            | SS001          | Seat Cradle                       | 1                    |
| 25.            | TS6515         | Seat Moulding                     | 1                    |
| 26.            | TS6350         | Pommel Casting                    | 1                    |
| 27.            | TS6400         | Gas Strut                         | 2                    |
| 28.            | TS6315         | Nylon Rollers                     | 2                    |
| 29.            | SS004          | Strut Trigger Assembly            | 2                    |
| 30.            | CAP01          | Starlock Caps (10mm)              | 2                    |
| 31.            | TS6070         | Thumbscrews                       | 3                    |
| 32.            | TS6535         | Footrest                          | 1                    |
| 33.            | TS6540         | Footrest Rods                     | 1                    |
| 34.            | SS003          | Back Plate – Seat                 | 1                    |
| 35.            | JS004          | Back Plate – Sides                | 2                    |
| 36.            | SS005          | Pommel Spacer Plate               | 2                    |
| 37.            | TS6590         | Ankle Straps                      | 2                    |